

HP DRAWMET 66 METAL DRAWING COMPOUNDS

DESCRIPTION

Lubricant specially developed for operations like die forging with marked ability to withstand high temperatures due to fortification with special additives.

APPLICATION AREAS

The product can be used for deep drawing of wires, tube drawing, forming, spinning and other similar medium to heavy duty operations of carbon steels and nonferrous metals.

PHYSICO-CHEMICAL PROPERTIES

Appearance	Dark Oily Liquid
Flash Point, Coc °C Min	182
Kinematic Viscosity @ 40°C cSt	215-240
Copper Strip Corrosion At R.T.ON 10% Solution 12 Hrs Max	1
Saponification Number, mg KOH/gm	2-4

PERFORMANCE BENEFITS

- Excellent cooling ability
- Excellent film strength
- High temperature resistance